

Morphology-Dependent Resonances and Their Applications to Sensing in Aerospace Environments

G. Adamovsky*

NASA Glenn Research Center, Brook Park, OH 44135

and

M. V. Ötügen†

Southern Methodist University, Dallas, TX 75275

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This paper reviews recent developments in morphology-dependent-resonance based sensors for aerospace applications. The sensor concept is based on the detection of small shifts of optical resonances (also called the whispering gallery modes) of dielectric spheres caused by external effects. Recent developments in morphology-dependent-resonance-based micro-optical sensors for temperature, force, pressure, and concentration are discussed. In addition to the experimental configurations used in each type of prototype sensor, a brief overview is also given for analytical approaches to describe the sensor principle.

Nomenclature

F	force, in Newtons
l	polar mode number
m	azimuth mode number
n	radial mode number
n_s	refractive index of sphere
P_0	pressure, in Pascals
r	radial dimension or radial argument in spherical coordinates
R_s	radius of a microsphere
t	time
α	thermal expansion coefficient
β	thermo-optic coefficient
λ	vacuum wavelength of light
Δn_s	change in refractive index of a microsphere
ΔR_s	change in the radius of a microsphere
ΔT	change in temperature
$\Delta \lambda$	change in the wavelength of light
$\Delta \lambda_{\text{FSR}}$	free spectral range

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* Associate Fellow of AIAA, Sr. Research Engineer, NASA Glenn Research Center, MS 77-1, 21000 Brookpark Rd, Brook Park, OH 44135, gadamovsky@grc.nasa.gov

† Associate Fellow of AIAA, Professor and Chair, Mechanical Engineering Department, Southern Methodist University, P.O. Box 750337, Dallas, TX 75275, otugen@eng.smu.edu

$\Delta\lambda_l$	spacing between two polar modes l in wavelength domain
θ	polar angle in spherical coordinates
φ	azimuth angle in spherical coordinates

I. Introduction

DIELECTRIC microspheres (or similar geometries) are optical structures that exhibit resonant properties, meaning they can select very narrow segments of the incoming signal's spectrum for further manipulation and processing. The optical resonances of a microsphere are frequently called the whispering gallery modes (WGMs). In general, microspheres belong to the same group of devices as Fabry–Perot interferometers and fiber Bragg gratings. The optical resonances in microspheres are a function of their morphology, meaning, their geometry, and dielectric properties (refractive index). Any perturbation to their morphology (shape, size or refractive index) caused by a change in the surrounding environment will lead to a shift in the resonances (WGM). By tracking these morphology-dependent shifts of WGMs, it is possible to measure the change in a given environmental property. In comparison to Fabry–Perot interferometers and fiber Bragg gratings, morphology-dependent-resonance (MDR) microsphere sensors can be built in smaller sizes and they tend to exhibit significantly higher quality factors Q . The small size permits the use of these microspheres in a very dense fashion on a very small footprint, so compact multipurpose devices for sensing could be constructed. On the other hand, the high quality factor defined as $Q = \lambda/\Delta\lambda$, where λ is the wavelength at which a resonance occurs and $\Delta\lambda$ the linewidth of the resonant wavelength, offers the potential of very high sensitivity of the measured quantity. Q -values as high as 10^9 have been reported in the literature [1].

Devices that employ high Q -value MDRs have been reported in the literature with applications primarily to communications and, more recently, some research has focused on sensing applications including biological sensors. In communication, MDR-based channel dropping filters [2] and modulators [3], among others [4], have been demonstrated. Further, using the recent advances in microlithography, several MDR-based devices have been made on a common substrate [5] permitting coupling signal at resonant modes from one resonator to another. In these applications, the resonator is perturbed externally to affect a change in its morphology. In the sensor application, the MDR device is a passive element; the change in a specific environmental condition perturbs the morphology of the resonator which is measured quantitatively by monitoring the resonance shifts. In the case of biological sensing, typically, the optical resonance shifts occur owing to changes in the physical conditions of the surrounding medium alone (without inducing a perturbation to the morphology of the resonator itself). For example, a change in the refractive index of the surrounding medium alone will have an effect on the structure of sphere resonances and may be used to detect the presence of a certain chemical or a biological agent. Recently, several applications of this type have been explored including protein detection [6–8].

This paper will focus on the applications of MDRs to sensing parameters relevant to the control and health management of aerospace vehicles.

II. Principle of Operation

The MDR, also known as WGM, of spheres have been the subject of a number of theoretical studies. Techniques used to describe the phenomenon could be loosely grouped into three broad categories. The first group of analytical techniques uses Maxwell's equations and propagates the incident fields through a medium that includes resonating objects or cavities [9–11]. Within a homogeneous sphere the electromagnetic field is expressed in terms of its components in spherical coordinates [12–14]. The process of solving the Maxwell equations in spherical coordinates and solutions that result from the process have been described in the literature [15,16]. The analytical techniques derived from solving Maxwell's equations could be somewhat cumbersome; however, they permit the introduction of polarized electromagnetic fields [12,17].

The other group contains methods and techniques of quantum mechanics, such as the potential well principle among others [18–20]. These methods use quantum-mechanical analogy between the scalar Helmholtz equation that results from solving the Maxwell equations in spherical coordinates and the Schrödinger equation [20]. A Schrödinger-like equation and analogy with the hydrogen atom have brought a concept of the photonic atom model [21,22]. The photonic atom model also helps to analyze the quantization process. Techniques based on the potential well theory are useful as they may provide a clearer understanding of the effects of constituent parameters of the resonators and the incident field.

Finally, the last group includes a geometric optics approach with some modifications [23,24]. The geometric optic approach is attractive owing to its simplicity. It also affords a straightforward explanation of the physical phenomenon

The scope of this paper does not permit in-depth discussion of analytical techniques developed for analysis of MDRs. In simple terms, the MDRs can be explained as follows. When a sphere is placed in an electromagnetic field, the distribution of intensities of the field components inside it follows solutions of the scalar Helmholtz equation in spherical coordinates [12,13]. These intensity distributions are also called eigenfunctions or modes. Owing to the fact that geometry and material properties of the sphere are included in the equations resulting from solutions of the Helmholtz equation it is natural that these parameters, because they depend on the sphere alone, would affect the distribution of the intensities inside the sphere. Moreover, the sphere acts as a resonator by responding more strongly to some electromagnetic fields than to others. This phenomenon with applications to dielectric resonators and spheres in particular is described by Collin [25]. Reference [25] also explains how part of the energy from the incident electromagnetic field is being stored in resonant modes inside the sphere. A conclusion that could be drawn is that the strength of resonances depends not only on geometry and material properties of spheres but on the spectrum of the incident electromagnetic field.

In the optical range of the electromagnetic spectrum, the trapping of energy inside optical microspheres can be explained in terms of total internal reflections [21,26]. The coupled portion of the light that enters the sphere stays inside it, provided that the refractive index of the sphere is larger than that of its surrounding medium. The total internal reflection coupled with the matching conditions results in a resonance of certain wavelengths of the incident light inside the sphere. The trapped wavelengths and their strength are theoretically determined by the solutions of Maxwell's equations in the spherical coordinates inside the sphere and are expressed in terms of their radial and angular components or modes [12].

Thus, solutions of the scalar Helmholtz equation in spherical coordinates come in a form of so called eigenfunctions for the radial, azimuthal, and polar coordinates. These radial, azimuthal, and polar eigenfunctions are associated with the radial (n), polar (l), and azimuthal (m) mode numbers [17]. The radial modal number n gives the number of nodes of the intensity distribution in radial direction. The polar mode number l is approximately the number of wavelengths packed along the circumference of the resonator traveling along the equatorial belt of the sphere. For any value of l , m varies as $|m| \leq l$. In a perfect sphere with uniform index of refraction, all m modes have the same resonant wavelength as the l modes as $m = l$. Furthermore, sets l and m are associated with angular positions θ and φ . The angles are measured in two orthogonal planes passing through the center of the sphere. For a given radius r , spherical components with the same values of angles θ and φ have identical values. This is called degeneracy in the solution of Maxwell's equations in spherical coordinates [12,13].

In practical applications of MDRs, the optical resonances are excited by coupling light into the sphere from a tunable laser at grazing angles. Several methods can be used to launch the light into the sphere in such a fashion. For example, a common approach in sensor applications is the side-coupling of the laser light using a single mode optical fiber [6,7,24]. As shown in Fig. 1 the optical fiber serves as an input–output conduit. As the laser is frequency tuned across a range, the optical resonances of the sphere are observed as sharp dips in the transmission spectrum through the fiber.

Figure 2 demonstrates multiple reflections inside the microsphere of radius R_s and refractive index n_s , once the light is coupled into it. For $R_s \gg \lambda$, where λ is the wavelength of light, the approximate resonance conditions within the sphere and the spacing $\Delta\lambda_l$ between two consequent modes l , are, respectively, [24]

$$2\pi n_s R_s = l\lambda \quad (1)$$

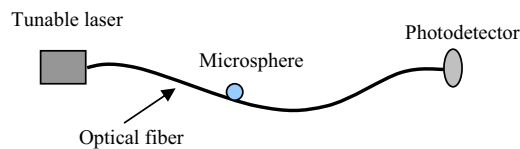


Fig. 1 Interrogation of optical resonances of a microsphere by side-coupled optical fiber.

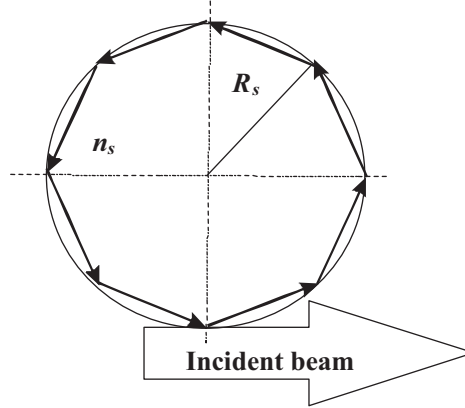
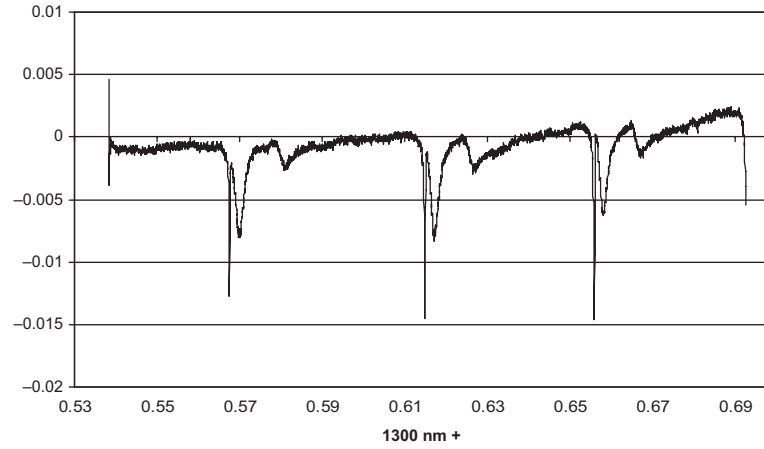


Fig. 2 Principle of MDRs.

Fig. 3 Resonances in a microsphere with a radius of $\sim 200 \mu\text{m}$.

and

$$\frac{\Delta\lambda_l}{\lambda} \approx \frac{\lambda}{2\pi n_s R_s} \quad (2)$$

Thus, a glass microsphere with a $200 \mu\text{m}$ radius should generate, at the wavelength $\lambda = 1300 \text{ nm}$, resonances with a periodicity that satisfies $\Delta\lambda_l/\lambda \approx 10^{-3}$, and as a result will have a free spectral range of $\Delta\lambda_{\text{FSR}} \approx 1.3 \text{ nm}$. However, experimentally observed resonances are more densely packed [27] as seen in Fig. 3 where they are observed as sharp dips. In this case, the laser light is side coupled into the $\sim 200 \mu\text{m}$ radius glass sphere via a single mode optical fiber (as in Fig. 1) and the transmission spectrum through the fiber is observed. Teraoka et al. [8] also demonstrated that a presence of aqueous environments led to shifts of resonances in dielectric microspheres.

The occurrence of closely located resonances is owing to several factors, including the fact that the incident beam has a certain cross section and, as shown in Fig. 4, also excites resonances (or modes) in azimuth planes tilted with respect to the polar plane. The dashed lines show maximum inclinations of those planes. In a perfect sphere, as was discussed above, the modes are degenerate. The spheres used in experiments are, however, imperfect and their radii and homogeneity of the refractive indexes are not uniform. Therefore, portions of the incident beam coupled under an angle see different propagating conditions than the one coupled along the main azimuth plane. The imperfections in the spheres lead to removal of degeneracy and formation of multiple intermediate resonances [21,26]. The order of resonances in Fig. 4 could be identified, according to convention, by their quantum numbers $(n, l, m - 1)$, (n, l, m) , and $(n, l, m + 1)$.

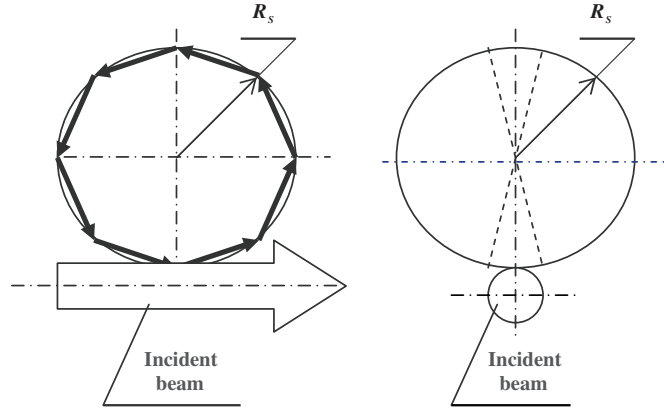


Fig. 4 Schematic explanation of formation of dense resonances in imperfect microspheres.

Previous studies of a Gaussian laser beam striking a sphere at a grazing incidence have demonstrated formation of MDRs in the sphere as well as an escape or return channel for the light leaving the sphere [28,29]. Figure 5 shows schematically the formation of the return channel that could be used to extract resonances in the form of intensity peaks in the spectral domain rather than intensity dips as is shown in Fig. 3 [29].

Results of numerical calculations of light coupling into a microsphere are shown in Fig. 6. The model used is derived from Maxwell's equations with the Yee algorithm being chosen to simplify computational matching boundary

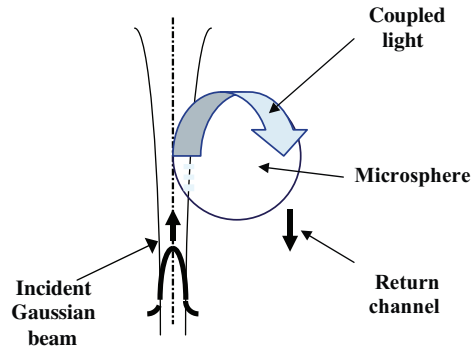


Fig. 5 Schematics of a Gaussian beam coupled into a microsphere.

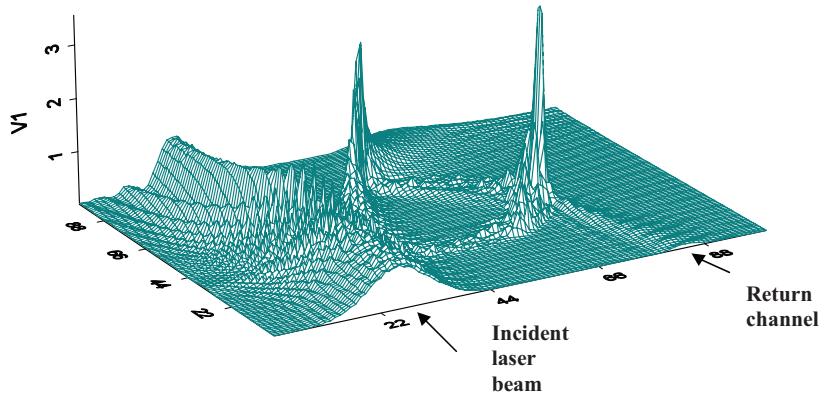


Fig. 6 Computational demonstration of morphology dependent resonances.

conditions [30]. Computations are done by the finite-difference time-domain (FD-TD) numerical method [31,32]. Figure 6 shows distinct points of ingress and egress of the light into and from the sphere as well as the formation of a return channel.

III. Sensor Configurations

A. Excitation of Resonances in Microspheres

MDRs in a sphere can be induced by an external electromagnetic field. At optical frequencies, an incident laser beam either is brought into a close contact with the sphere surface or strikes the sphere at a distance. In both cases resonances have been observed, reported, and used to study properties of microspheres and small droplets [33–35]. As mentioned above, a commonly used approach for sensor applications is that shown schematically in Fig. 1, where the incident beam is brought to the surface of a sphere by way of an optical fiber [6,7,24]. To facilitate the optical coupling between the sphere and the fiber, the section of fiber that is in contact with the sphere is tapered by either etching or heating and stretching it [36]. Both cases are schematically presented in Fig. 7.

In both cases, a portion of optical fiber is thinned out to extend its evanescent field beyond the fiber boundaries. The thinned section of the fiber has a diameter comparable with the fiber core. A small diameter of the thinned fiber permits positioning of a microsphere very close to the core of the fiber and provides a better coupling of light into the microsphere. However, the etched fiber tends to produce cleaner coupling because the core of a single mode fiber supports only one fundamental mode which has its evanescent field extending far beyond the core boundaries. The heated and stretched portion of a single mode fiber, on the other hand, despite its small diameter, has a cross section which consists of remnants of both core and cladding. The evanescent field, thus, is different from the etched fiber. The locations of resultant resonances in the spectral domain are also expected to be different. Figure 8 shows a picture of an etched fiber placed in a close proximity to a microsphere [37].

A typical conventional way of manufacturing microspheres involves melting the tip of a fiber until it forms a spheroid. The process results in a microsphere on the tip of a fiber stem and permits an easy manipulation and positioning of the microsphere.

Steady and repeatable resonances have been obtained by placing microspheres on so called half-block couplers [38,39]. A half-block coupler is an optical structure in which a piece of bent fiber is embedded in a glass block in such a way that a portion of the side of the fiber is exposed. That portion of the exposed fiber is polished to bring the core closer to the surface. The structure provides a stable positioning of the microsphere on the top of the polished section of the fiber. Figure 9 demonstrates a microsphere-half-block configuration.

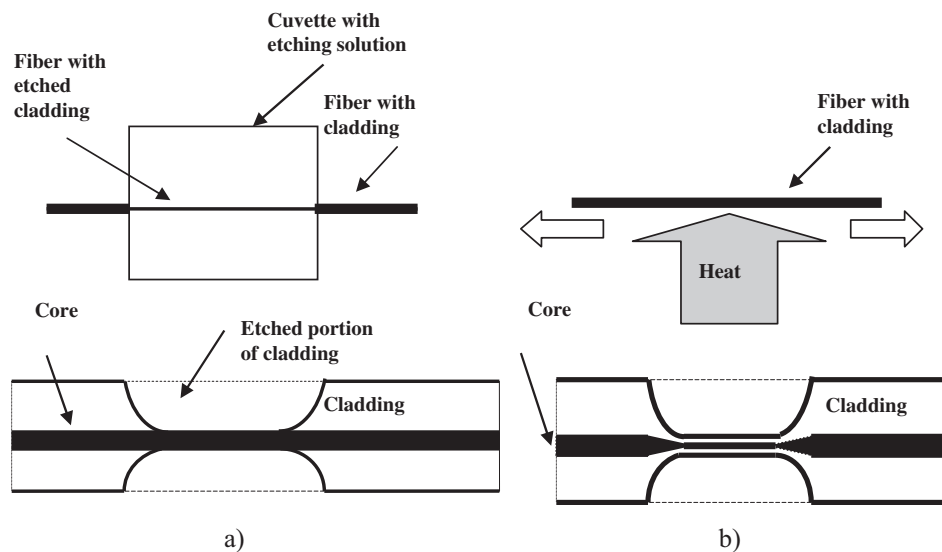


Fig. 7 Thinning of an optical fiber by: a) etching and b) heating and stretching.

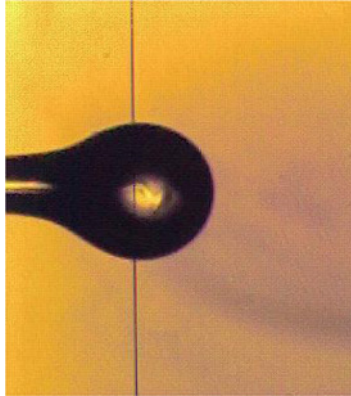


Fig. 8 Microsphere in a close proximity to etched fiber (taken from Guan et al. [37]).

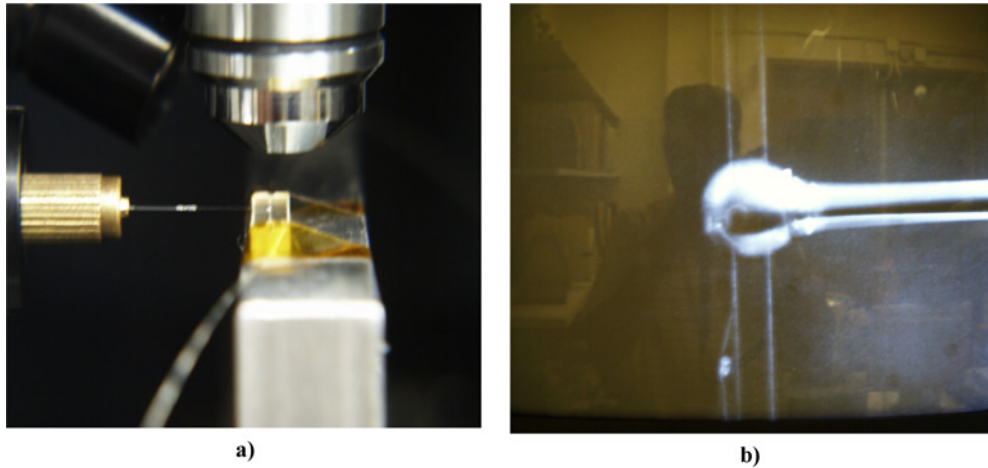


Fig. 9 Microsphere on the top of a half-block coupler: a) setup showing a microsphere on a fiber stem positioned on the coupler; b) microscope image of a microsphere on the top of 125 μm single mode fiber.

B. MDRs in Microspheres over Extended Range of Wavelengths

The conventional way of manufacturing microspheres by melting the tip of a fiber has a serious drawback. The technique cannot produce identical microspheres in a repeatable fashion. As a result, the MDR spectra from spheres manufactured by a seemingly identical method will not just have multiple intermediate resonances, but those resonances will vary from one microsphere to another. As the quality of microspheres improves an issue of the observable range of wavelengths comes into play.

The range of wavelengths over which the resonances in microspheres are observed is determined by the tunability of laser diodes used for these purposes. Typically, that range does not exceed 0.5 nm and is not sufficient to observe resonances associated with multiples of consecutive l modes. To extend the laser diodes' operability range they are driven by a continuously changing current but at different temperatures. The operating range of a tunable laser diode may be extended by changing the operating temperature of the diode junction [27]. Thus, tuning the laser continuously over fixed temperature intervals produces a broader range of operation. Such an approach, however, requires an accurate calibration. Figure 10 shows results of a calibration procedure that covers five temperature ranges and a wavelength range from about 1303.5 nm to 1306.25 nm. The results are taken from Adamovsky [27].

Resonances that typically occur over an extended range of wavelengths are shown in Fig. 11.

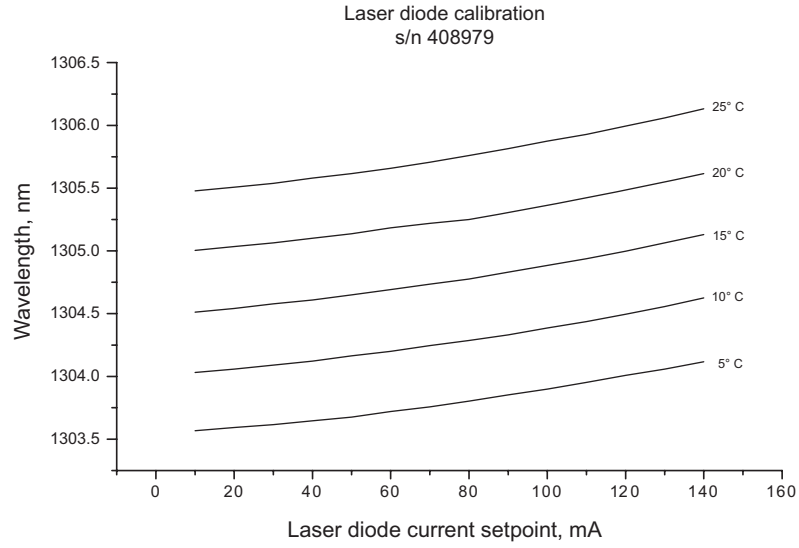


Fig. 10 Laser diode calibration curves at different temperatures (from Adamovsky et al. [27]).

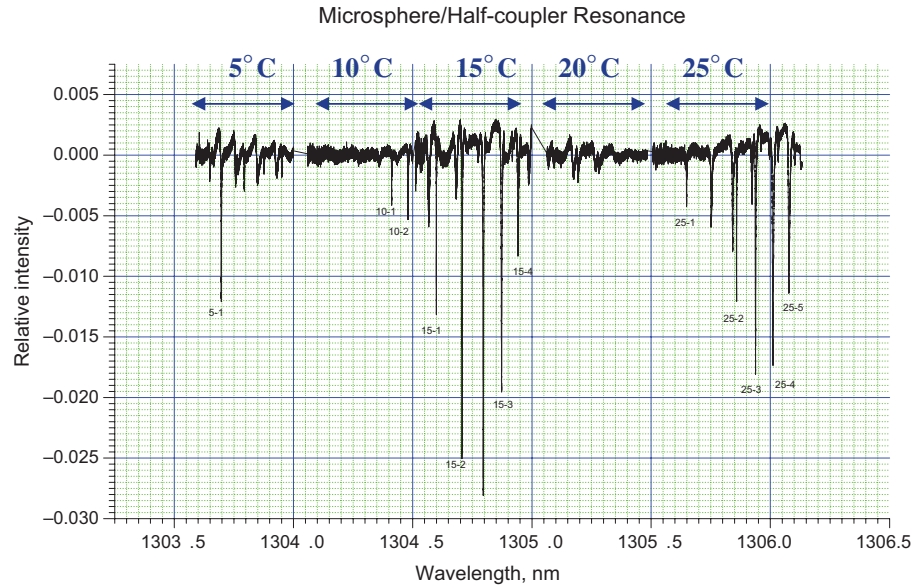


Fig. 11 Resonances over extended range of wavelengths (adopted from [27]).

It is obvious from Fig. 11 that the secondary resonances have a tendency to group around the fundamental ones. It is expected that as the uniformity of the microspheres improves the secondary resonances will gradually degenerate and coincide with the spectral positions of the fundamental resonances.

C. Sensor System

Although experimental apparatus used to demonstrate various sensor applications may vary in their detail, general features of the typical setup are quite similar and may be represented by Fig. 12 which is adopted from Das et al. [24].

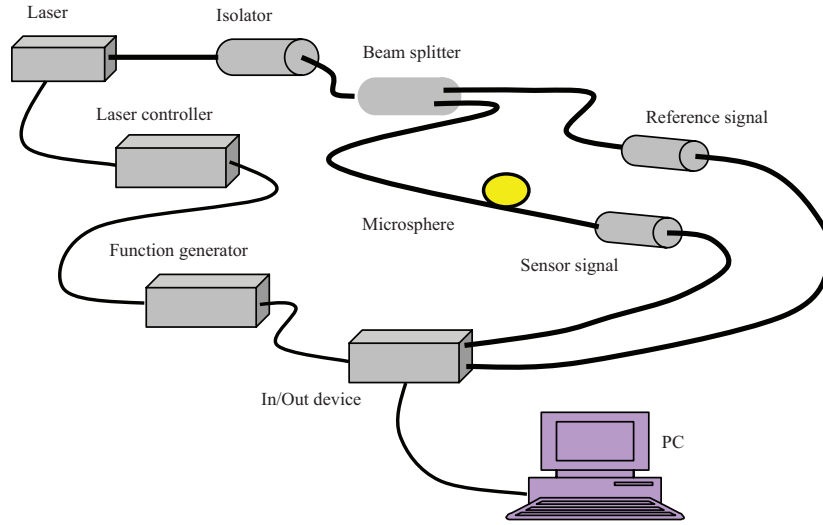


Fig. 12 Schematic of experimental setup (from Das et al. [24].

In this setup, a single mode optical fiber is used to carry light into and out of the sensor sphere. The setup consists of three main subsystems: a) a tunable laser source with means to set, control, and monitor conditions of its junction temperature and current; b) an optical structure with means to deliver the laser light to the sphere resonator and extract the resultant optical signal for further processing; and c) a photodetector and appropriate electronics to detect and analyze resonances. A computer and software are typically added to provide control of the instrumentation and data processing capability (including resonance dip detection and tracking). The output of the tunable laser, typically a distributed feedback (DFB) laser diode [24,37,40–42], is coupled into a single mode optical fiber. The laser beam is split in two by an in-fiber beam splitter in such a manner that a small portion of the laser output is directed to a photodiode as a reference signal to monitor the laser intensity. The other fiber is in contact with the microsphere and serves as the optical input/output device. The output of this fiber is connected to a fast photodiode to monitor the transmission spectrum. The transmission spectrum through this fiber is normalized using the reference signal to remove the effects of laser output variations. The section of the fiber where it is in contact with the microsphere is tapered by either etching it or by heating and stretching as described above. For optical coupling between the fiber and the sphere, the evanescent fields of the two elements must overlap. If the optical driver is a DFB laser, it is typically tuned by ramping the current into it using a laser controller although temperature tuning or a combination of both is also possible. The laser controller can be driven by a function generator that provides an appropriate electronic signal profile (ramp function) into the controller. The output of the photodetectors is monitored by a Digital Acquisition card driven by a host computer. Several different methods can be used to manufacture the microspheres but a common approach, as is mentioned early, is to melt the tip of a small section of a suitable thickness of fiber made of the desired dielectric material to form a spheroid. The fiber forming and heating process may vary from one material to another (such as silica and polymeric materials). Details of microsphere manufacture for silica and polyethylnmethacrylate (PMMA) can be found in Ioppolo et al. [41].

IV. Aerospace Sensor Applications

As discussed earlier, the high sensitivity of MDRs to the environmental conditions (owing to the typically very high Q factors) and their small size make them good candidates for a wide range of sensors including those for aerospace applications. Sensor systems used in aerospace applications belong mostly to either the vehicle control or health and performance monitoring category. In the first category are sensors that measure temperature, pressure, wall shear stress, position and other related parameters. The latter category includes force, strain, and acceleration sensors, among others.

A. Temperature

The temperature tuning of MDRs of a sphere was first demonstrated with a view of fast optical switching [43]. The conjugate polymer coated sphere was optically pumped by a diode laser and the resulting resonance shifts were attributed to the thermal effect. In this study, the microsphere serves as an active element to perform the optical switching. Later, an MDR-based temperature sensor concept was demonstrated by Guan et al. [37] who used silica spheres to carry out measurements in air and water. As indicated by Eq. (1), a perturbation in both the radius and the refractive index of the sphere sensor will lead to an MDR shift. Hence

$$\frac{\Delta\lambda}{\lambda} = \frac{\Delta n_s}{n_s} + \frac{\Delta R_s}{R_s} \quad (3)$$

In the MDR-based temperature sensor, changes in temperature lead to changes in both the radius R_s owing to the thermal expansion and refractive index n_s owing to the thermo-optic effect. Therefore, both terms on the right side of Eq. (3) contribute to the MDR shift, $\Delta\lambda$, in response to a temperature change of ΔT

$$\frac{\Delta\lambda}{\lambda} \approx \alpha \Delta T + \beta \Delta T \quad (4)$$

Here, α is the thermal expansion coefficient and β is the thermo-optic coefficient of the microsphere. For spheres made of silica and conventional glass, the thermo-optic effect is larger than that of the thermal expansion. However, both effects are significant and need to be taken into account [37].

In the temperature sensor study described by Guan et al. [37], the experiments were carried out both in air and water. The silica microspheres (in the diameter range 150–400 μm) on a stem were placed inside a test cell along with an etched (in dilute hydrofluoric acid) section of the input/output optical fiber. The spheres were made by melting the tip of a silica optical fiber (cladding included) using a micro-flame torch. The diameter of the etched fiber was about 4–5 μm permitting an easy coupling of light from the fiber into the microsphere. The temperature of the fluid in the cell was controlled by a heating plate that was placed at the roof of the cell. For comparison, the fluid temperature in the cavity was measured independently with thermocouples. As the temperature changed, the dips in the transmission spectrum corresponding to the resonances of the microsphere shifted allowing for the measurement of temperature (through the relationship given in Eq. (4)).

Figure 13 shows sample results for water a) and air b). In both cases, the cell is first heated and then allowed to cool down and the corresponding time evolution of temperature is presented in the figure. The agreement between the MDR and thermocouple results is a good demonstration of the potential for an MDR-based micro-optical temperature sensor. In Fig. 13b, the possibility of a distributed sensor concept is investigated where two microspheres are placed on the same optical fiber, close to one another. The software first recognizes two distinct resonance dips, one from each sphere, and then tracks their shifts independently over time.

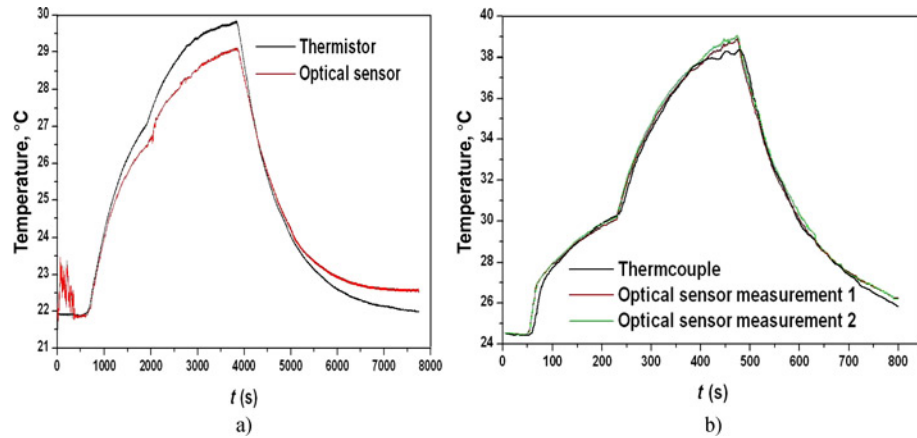


Fig. 13 Temperature measurements in a) water and b) air (from Guan et al. [37]).

B. Force and Acceleration

In an earlier investigation, the relationship between mechanical strain and MDRs of cylindrical micro-resonators was studied [44]. In this work, a 1 mm length section of a 125 μm diameter silica optical fiber was used as the optical resonator and it was strained using a PZT-driven vise that was attached to it. The beam of a tunable laser was focused on the side of the fiber and the MDR shifts were monitored through the elastically scattered spectrum. A resonance shift of ~ 0.8 nm was observed for a strain of $\sim 5.8 \times 10^{-3}$. A similar study was carried out later using microspheres (~ 150 μm diameter) as the optical resonator [45]. This time, a compressive force was applied to the resonator. The resonances of the silica sphere were excited by an external-cavity diode laser whose output was evanescently coupled to the sphere using a prism coupler. Strain-induced tuning ranges, $\Delta\lambda$, in excess of 0.3 nm were reported.

Along with the fact that very high Q -factors can be achieved with side-coupled spheres, these earlier studies raised the possibility of a high-sensitivity MDR-based microsphere force sensor. The MDR-based force sensors would also have the additional advantage of being compact with a small footprint and would lend themselves relatively easily to the development of distributed sensors. Further, as very small deformations of the microspheres (of the order of a nm) can be detected, the force sensors would have essentially no moving parts. Recently, feasibility of such a sensor concept was demonstrated using silica [40] and polymethyl-methacrylate (PMMA) [41] microspheres. In the latter study, hollow PMMA spheres were used in addition to solid spheres to increase force sensitivity.

When a compressive force is applied along the polar direction of a sphere, as shown in Fig. 14, both its equatorial radius, R_s , and the refractive index n_s (owing to the induced stress field) are perturbed leading to a shift in the resonances as described in Eq. (3). The extent of each effect on $\Delta\lambda$ depends on the Young's modulus and elasto-optic properties of the sphere material. For both silica and PMMA, normal tensile stress produces $\Delta n_s < 0$, thus stress tends to counteract the strain effect on $\Delta\lambda$.

The optical/electronic arrangement for the experiments described in [40] and [41] was similar to that shown schematically in Fig. 12. Force was exerted on the microsphere by using two hardened steel pads that compress the sphere in the direction perpendicular to the tapered optical fiber (see Fig. 14). The applied force was measured independently by a load cell that was placed in-line with one of the compression pads. The silica spheres were prepared using the same approach reported in Guan et al. [37]. A different method was used for the PMMA spheres which involved purification of the polymer before forming the spheres. This process helped to reduce optical absorption which causes poor Q values [41]. The hollow PMMA spheres were obtained by injecting a controlled amount of air into the liquid polymer before depositing it on to the fiber stem. The Q values for both solid and hollow PMMA spheres were close to $\sim 10^6$.

The study showed that the MDR-based force sensor can provide a linear response; for both silica and PMMS sphere resonators, the force- $\Delta\lambda$ relationship was linear. Fig. 15 demonstrates the linear relationship between force and MDR shift for a solid silica sphere. It also shows that there is essentially no detectable hysteresis. Owing to the smaller Young's modulus of PMMA, the polymeric sphere-based sensors can provide significantly improved sensitivity albeit with a reduced total force range. The results (see [40] and [41]) indicate that force resolutions of the order of 10^{-3} N are possible with solid silica spheres of diameter ~ 300 μm . Using hollow PMMA spheres, the

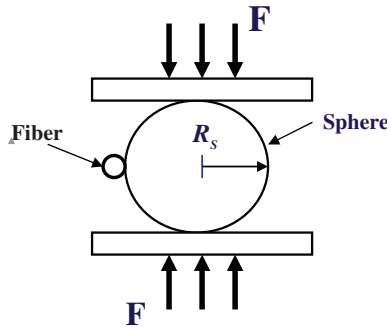


Fig. 14 Microsphere under compressive force.

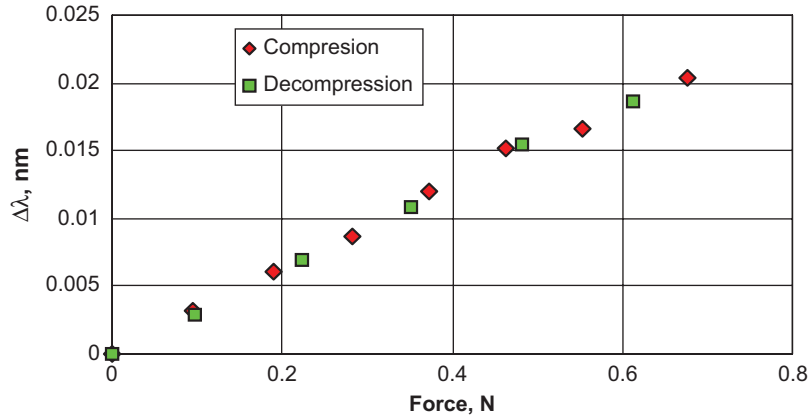


Fig. 15 MDR shift with applied force on a 430 μm -diameter solid silica (from Kozhevnikov et al. [40]).

resolution can improve to $<10^{-5}\text{N}$. Once the universal calibration curve is obtained for a given sphere material and geometry, the only variable that determines the “gain” of such a sensor would be the sphere size.

In a recent study, Laine et al. [46] explored the application of MDR of spheres as an accelerometer. In this approach, the microsphere was fixed, through the fiber stem attached to it, in close proximity to a waveguide (as opposed to an optical fiber) which acted as the input/output device. The acceleration resulted in a change in the coupling distance between the waveguide and the sphere resulting in a perturbation of the resonance dip structure including the Q -factor. By monitoring the structure of a chosen resonance, acceleration measurements were achieved. A sensitivity of $<1\text{ mg}$ at 250 Hz bandwidth was reported with a noise floor of $100\text{ }\mu\text{g}$. The range and sensitivity of such an accelerometer can be controlled by changing the stem length, cross section and material.

C. Pressure

Ioppolo and Ötügen [42] carried out an analytical and experimental study of static pressure effects on the MDRs to determine the feasibility of a MDR-based pressure sensor. Combining elasticity equations for a sphere with Neumann–Maxwell elasto-optic expressions they developed analytical relations for resonance shifts of solid and hollow spheres owing to changes in the static pressure of the surrounding medium. The analytical results were confirmed by experiments carried out with hollow PMMA spheres under varying atmospheric pressure. The study revealed that, as in the case of uniaxial force compression, the strain effect (sphere diameter change) dominates over that of stress (refractive index change). The study showed that for solid silica spheres large pressure variations are needed to realize a detectable resonance shift. Thus, for most aerospace applications, a silica-based pressure sensor would not be a good candidate. By the same token, atmospheric pressure changes are unlikely to interfere with resonances in silica microspheres used to sense other parameters such as force and temperature. However, hollow PMMA-based pressure sensors may be feasible owing to the considerable $\Delta\lambda$ shifts with relatively moderate pressure change. As an example, Fig. 16 shows the experimentally and analytically obtained resonance shifts with pressure for a hollow 500 μm radius PMMA. The inner-to-outer radius ratio for this case is $b/a = 0.95$.

D. Concentration

Das et al. [24] carried out a theoretical analysis to investigate the effect of species concentration of the surrounding fluid on the resonances of microspheres. They used a heuristic approach combining geometric optics with simple electromagnetic equations for wave reflection to obtain expressions that describe sphere resonances more accurately taking into account secondary effects not included in Eq. (1). Eq. (1) represents the first order approximation of the resonances of a sphere taking into account only some of the sphere morphology. In fact, there are additional secondary effects that influence the resonance positions including the refractive index of the fluid wetting the sphere surface. A simple, heuristic explanation of this effect is as follows. Each time the light is reflected at the inner surface of the sphere owing to total internal reflection, the reflected wave experiences a phase delay which is a function

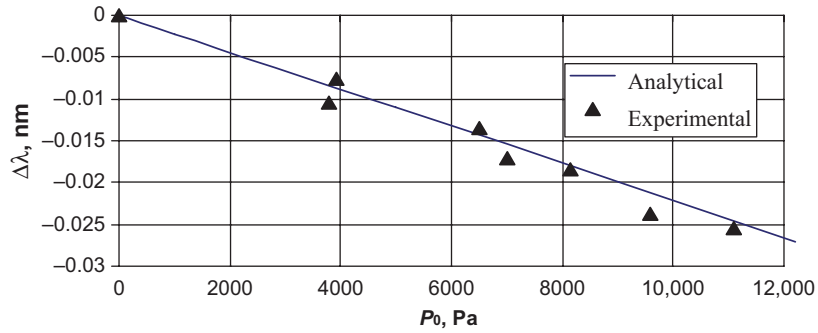


Fig. 16 Pressure tuning of WGM in hollow PMMA sphere with $R_S = 500 \mu\text{m}$ and $b/a = 0.95$ (from Ioppolo and Ötügen [42]).

of the light wavelength and incidence angle as well as the fluid-to-sphere refractive index ratio. Therefore, even if the morphology of the sphere remains constant, changes in the fluid refractive index will result in a change of the total round trip traveled by the light ray trapped in the sphere thereby inducing a resonance shift. The question addressed by Ioppolo and Ötügen [42] was, if other environmental conditions that caused the first order effect (such as temperature) remained constant, could changes in the refractive index of the fluid (caused, for example, by changes in the chemical composition of the fluid) be detected by monitoring shifts of the resonances? Conversely, if these changes in the composition of the fluid were significant, would they interfere with the measurement of another parameter of the surrounding? The study showed that the resonances were not sensitive enough to refraction index change in gas media. However, they may be sufficiently sensitive in liquids for the possible development of optical sensors. These analytical results were confirmed through experiments where concentration of various salts was successfully measured in water [42].

V. Discussion and Conclusions

Several studies have been undertaken in the past few years exploring the application of MDRs of dielectric spheres for micro-optical sensors in aerospace applications. Proof-of-concept studies have shown that sensors for temperature, force, acceleration and pressure are feasible, and several more applications are currently under investigation (wall shear stress, strain, and so on). The unusually high Q -factors that can be achieved by side coupling of light into the dielectric spheres allows for measurement sensitivities that may far exceed those of more conventional sensors, both mechanical and optical, including ones based on a Bragg grating. The small size of the sensors (with typical sphere sizes in the range from 100 to 1000 μm) is also attractive in terms of spatial resolution of measurements and in terms of being able to pack a large number of different types of sensors inside a small volume. Further, the fiber coupling approach may allow for the development of distributed sensors with multiples of spheres on a single optical fiber with one laser at its input and one optical detector at its output. Another potential application of MDRs is in smart structures where microspheres attached to optical fiber can be embedded inside structures acting both as reinforcements (fiber) and as sensors to monitor the health of the structure. Recent studies show that sensors with dielectric materials other than silica are also possible without a significant compromise in the Q -factors. Such materials (typically polymers) may be used to optimize the mechanical (such as Young's modulus and Poisson ratio), opto-elastic and thermo-optic properties of the sphere for different applications and sensing ranges. A common polymeric material that is easy to manufacture (as a sphere) is PMMA as demonstrated in the recent studies. However, to reduce optical absorption (and, hence increase Q -factor), the commercially available PMMA has to be purified.

Although MDR-based micro-sensors have been demonstrated at the proof-of-concept level in the laboratory environment, practical challenges do exist and they must be overcome before such sensors become available for use in the field. Selectivity and sensor ruggedness are two of the more significant challenges. The morphology of the dielectric spheres is affected by a number of environmental parameters and if multiples of them are varying at the same time, it would be difficult to isolate the desired effect for measurement. From a selectivity point of view, the MDR-based thermometry would be perhaps one of the more robust sensors. In aerospace applications, the other typical environmental conditions that are likely to vary are the static pressure and the concentration of trace elements

in the air. But the recent studies discussed in this paper reveal that these two effects on the WGMs tend to be small compared to that of temperature. On the other hand, the effect of temperature on other sensor applications can be significant, even prohibitive. Methodologies need to be developed to suppress (appropriate material choice, etc) or eliminate/offset the temperature effect (independent measurement of temperature, for example). The problem with sensor robustness can be addressed by appropriately encapsulating the sphere together with the section of the optical fiber that is in contact with it. Encapsulation would also prevent liquid and solid particulate adsorption on the surface of the sphere causing unwanted WGM shifts. For the encapsulation approach to be successful, several conditions have to be met. For example, the refractive index of the encapsulating material has to be significantly smaller than that of the sphere so that high Q -values can be achieved with small scattering losses through the interface. At the same time, the elastic modulus and thermal expansion coefficients of the encapsulating and sphere materials have to be very close to minimize spurious WGM shifts owing to material mismatch (caused by mechanical or thermal stress). Also, the interface between the sphere and the encapsulating material has to be smooth and of high quality to prevent scatter at the interface (which would result in reduced Q -values).

A majority of the challenges described above are essentially design and manufacturing challenges and are likely to be successfully addressed over time. Therefore, MDRs hold great promise in the future development of aerospace sensors.

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